

Instructions for Use Hi-Duty™ Tube Cutter

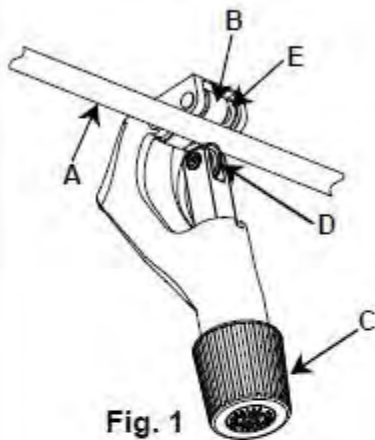


Fig. 1

To use cutter (Fig. 1) place the tubing (A) against the rollers (B). Turn Free Wheeling Handle (C) clockwise until the cutting wheel (D) rests firmly on the tubing. Turn the cutter completely around the tube and at the end of the revolution, turn wheel handle (C) a little more. Repeat these operations until the tube is cut completely through.

IMPORTANT: When necessary to cut Stainless Steel and Hard Temper Tubing, remove standard wheel (D) and insert cutter wheel S75046 made for this purpose.

When it is desired to cut the flare from end of tubing, place flare in groove (E) of rollers, and operate as above. After cutting, ream end of tubing.

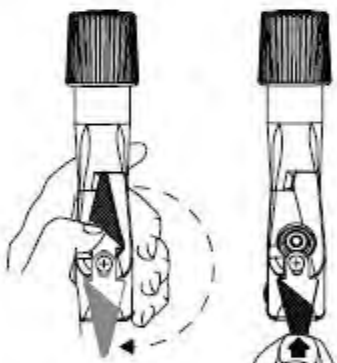


Fig. 2

Fig. 3

RETRACTABLE LOCKING REAMER

To move reamer into operating position, place thumb against knob on reamer (Fig. 2) and push toward handle. Swing reamer clockwise until stop is reached, then push forward to locking position (Fig. 3).

SPARE CUTTING WHEEL

Wheel is located under reamer blade. To remove, swing blade into open position and loosen screw holding reamer.

⚠ WARNING - Always wear approved eye protection.